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CLAIMS

- 1. A rippled wafer formed of a convoluted wafer ribbon, the rippled wafer having an average of at least 12 turns/cm², wherein a turn is a change in direction of the wafer ribbon of at least 45°.
- 2. A rippled wafer according to claim 1 having an average of at least 15 turns/cm².
- 3. A rippled wafer according to claim 1 or 2 having an average of at least 20 turns/cm².
- 4. A rippled wafer according to any of claim 1 to 3 having an average of at least 25 turns/cm².
- 5. A rippled wafer according to any preceding claim wherein a turn is a change in direction of the wafer ribbon of at least 90°.
- 6. A rippled wafer according to any preceding claim wherein a turn is a change in direction of the wafer ribbon of at least 135°.
- 7. A rippled wafer according to any preceding claim having a ratio of cross sectional edge length, as defined in the specification, to average cross sectional area of greater than $2/r_e$, as defined in the specification.
- 8. A rippled wafer according to any preceding claim having a ratio of cross sectional edge length to average cross sectional area at least $4/r_a$.
- 9. A confectionery product comprising a rippled wafer according to any preceding claim.

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- A confectionery product comprising a rippled wafer formed of a convoluted wafer ribbon, wherein the turns are substantially uniformly distributed across the cross section of the rippled wafer, where a turn is a change in direction of the wafer ribbon of at least 45°.
- 11. A confectionery product comprising a three-dimensional rippled wafer formed in a single step.
- A confectionery product according to claim 10 or 11 wherein the ratio of the cross sectional edge length, as defined in the specification, to the average cross sectional area of the rippled wafer is greater than 2/re, as defined in the specification.
- A confectionery product according to claim 10, 11 or 12 wherein the ratio of the cross sectional edge length to the average cross sectional area of the rippled wafer is at least 4/ra.
- A confectionery product according to any of claims 10 to 13 wherein the rippled wafer has an average of at least 12 turns/cm².
- A confectionery product according to claim 14 wherein the rippled wafer has an average of at least 14 turns/cm2.
- A confectionery product according to claim 14 or 15 wherein the rippled wafer has an average of at least 20 turns/cm².
- A confectionery product according to any of claims 14 to 16 wherein the rippled wafer has an average of at least 25 turns/cm².

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- 18. A confectionery product according to any of claims 10 to 17 wherein a turn is a change in direction of the wafer ribbon of at least 90°.
- 19. A confectionery product according to any of claims 10 to 18 wherein a turn is a change in direction of the wafer ribbon of at least 135°.
- 20. A confectionery product according to any of claims 9 to 19 further comprising a soft layer at least partly surrounding the rippled wafer and a hard shell.
- 21. A confectionery product according to claim 20 wherein the soft layer is a fat-based cream.
- 22. A confectionery product according to claim 20 or 21 wherein the hard shell is chocolate.
- 23. A moulded confectionery product according to any of claims 9 to 22.
- 24. A petfood comprising a rippled wafer according to any of claims 1 to 8.
- 25. A rippled wafer substantially as described with reference to the accompanying drawings.
- 26. A confectionery product substantially as described with reference to Figure 11 of the accompanying drawings.